Technical Report



Technical Report No.: 64.181.23.02591.01 Rev.00

Date: 2023-07-13

| | | 24.0. 2020 00 |
|-------------------------|----------------------------------|---|
| Client: | Report holder's name: | ThermoFLUX d.o.o |
| | Report holder's Address: | Bage 3, 70101 Jajce, Bosnia and Herzegovina |
| | Contact person of report holder: | Amel Kopić |
| Manufacturer: | Manufacturer's name: | ThermoFLUX d.o.o |
| | Manufacturer's address: | Bage 3, 70101 Jajce, Bosnia and Herzegovina |
| Test object: | Product: Model: | EVI DC Inverter Air Source Heat Pumps MONOBLOCK TF22EVI R32 CT 400V |
| Test specification: | Trade mark: v v v | ThermoFLUX EN 14825:2022 EN 14511-3:2022 EN 14511-4:2022 Clause 4 EN 12102-1:2022 |
| Purpose of examination: | Test according to the to | est specification (EU) No 813/2013 EU 2016/2282:2016-11-30 |

Test result: The test results show that the presented product is in compliance with the above

listed test specifications.

Any use for advertising purposes must be granted in writing. This technical report may only be quoted in full. This report is the result of a single examination of the object in question. It does not imply a general statement regarding the quality of products from regular production. For further details please see testing and certification regulation, chapter A-3.4.

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Description of the test object 1.1 **Function** Manufacturer's specification for intended use: The appliance is air to water heat pump. Manufacturer's specification for predictive use: According to user manual 1.2 Consideration of the foreseeable use ☐ Not applicable Covered through the applied standard **✓** Covered by the following comment Covered by attached risk analysis **Technical Data** 1.3 Model: MONOBLOCK TF22EVI R32 CT 400V 380-420V, 3N~ Rated Voltage (V): Rated Frequency (Hz): 50 Rated Power (W): 6900 14.5 Rated Current (A): Protection Class: Class I IP X4 Protection Against Moisture: Construction: Stationary Supply connection: □ Non detachable cord Permanent connection to fixed wiring Operation mode: Continuous operation;

| | Intermittent operation; |
|--|-------------------------|
| | Short time operation; |

Refrigerant/charge (kg): R32 / 2.80kg

Declared parameters: ☑ Average □ Warmer

Sound power level dB(A): N/A

Series No: KRZJ09A20600700167

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2 Order

2.1 Date of Purchase Order, Customer's Reference

Date of Purchase Order: 2021-09-02, 2023-04-18, 2023-07-11

Customer's Reference: ThermoFLUX d.o.o

2.2 Test Sample(s)

• Reception date(s): 2021-09-02, 2023-04-18

• Location(s) of reception:

For Energy test:

Guangzhou Customs District Technology Center

Address: No.3, Desheng East Road, Daliang, Shunde District, Foshan, Guangdong, China

For Noise tests:

CVC Testing Technology Co., Ltd.

Address: No.3, Tiantai Yilu, Kaitai Avenue, Science City, Guangzhou, Guangdong, China

• Condition of test sample(s): completed and can be normal operation

2.3 Date(s) of Testing

2021-09-02 to 2021-09-10, 2023-04-18 to 2023-05-24

2.4 Location(s) of Testing

Same as 2.2

2.5 Points of Non-compliance or Exceptions of the Test Procedure

3 Test Results

☑ Decision rule according to ILAC-G8:09/2019 clause 4.2.1 Binary statement for simple acceptance rule or IEC Guide 115:2021, clause 4.4.3, 4.5.1 Accuracy method was applied.

- ☐ Decision rule according to customer's requirements was applied. It is:
- □ Decision rule according to ILAC-G8:09/2019 clause 4.2.2 Binary statement with guard band guard band length = 95 % extended measurement uncertainty, was applied.
- □ Decision rule (based on ILAC-G8:09/2019 clause 4.2.3 Non-binary statement with guard band, guard band length = 95 % extended measurement uncertainty) for an upper specification limit (A lower limit or specification with an up-per and a lower limit is treated similarly.):
- Compliance with the requirement: If a specification limit is not breached by a measurement result plus the expanded uncertainty with a 95% coverage probability, then compliance with the specification will be stated (e. g. Pass).
- Non-compliance with the requirement: If a specification limit is exceeded by the measurement result minus the expanded uncertainty with a 95% coverage probability, then non-compliance with the specification will be stated (e. g. Fail).
- Inconclusive result: If a measurement result plus/minus the expanded uncertainty with a 95 % coverage probability overlaps the limit it will be stated that it is not possible to state compliance or non-compliance.

3.1 Positive Test Results

See Appendix I

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4 Remarks

4.1 General

The user manual has been examined according to the minimum requirements described in the product standard. The manufacturer is responsible for the accuracy of further par-ticulars as well as of the composition and layout.

4.2 When the product is placed on the market, it must be accompanied with safety Instructions written in official language of the country. The instructions shall give information re-garding safe operation, installation and maintenance.

5 Documentation

Appendix I: Test resultsAppendix II: Marking plate

Appendix III: photo documentation
Appendix IV: Construction data form
Appendix V: Test equipment list

6 Test History

- These appliances are Air to Water Heat Pump Unit, each one including a whole compression type refrigerant circuit to heat water in another circuit. These appliances were for cooling and heating water function, this report only for heating capacity test.
- 2) The main power is supplied by a 5-pole supply cord connecting to fixed wiring.
- 3) Water enthalpy method was adopted in this report.
- 4) Standby mode power, off mode power and thermostat-off mode power were tested according to clause 12 of standard EN 14825:2022.
- 5) This test report 64.181.23.02591.01 Rev.00, dated 2023-07-13 bases on original test report 64.181.22.03449.02 Rev.00, dated 2023-06-27 to include the following changes and/or additions, which were considered technical modifications:
 - a) Changing report holder name and address, manufacturer name and address, trademark and model name.
 - b) After evaluating, no additional test was needed.

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Tested by: William Liang, Project Handler

printed name, function & signature

Approved by: Plum Li, Designated Reviewer

printed name, function & signature

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| Table 1. | Heating mod | le(I ow temn | orature | annlica | tion): | | | l , |) |
|--------------------|--------------------------------|-----------------|----------|------------|------------|------------|----------|--------------|-----------|
| | | ` . | | | | | | | |
| Model | MONOBLOC | K TF22EVI R | 32 CT 4 | 400V | | | | | |
| Product | Air to Water | Heating | V | Averag | | Warmer | | Colder | |
| type | | season | | е | | | | | |
| 1. Test cond | litions: | ı | | | | ı | | | |
| | | Part Loa | d Ratio |) | | Outdoo | r heat | Indoo | r heat |
| | | in ^c | % | | | excha | nger | excha | anger |
| Condition | Form | nula | Α | W | С | Inlet dry | / (wet) | Inlet/out | let water |
|) ou | | | | | | bu | lb | temperat | ures (°C) |
| ပိ | | | | | | tempe | | | |
| | (= 40) ((- 1 | | | . | 21/2 | °C | | , | 0.4 |
| A | (-7-16)/(Tdes | | 88 | N/A | N/A | -7(- | | 1 | 34 |
| B C | (+2-16)/ (Tde (+7-16)/(Tdes | | 54 35 | N/A N/A | N/A N/A | 2(* 7(6 | | 1 | 30 27 |
| D | (+12-16)/(Tdes | | 15 | N/A N/A | N/A | 12(| | | 24 |
| E | | (TOL-16)/ (To | | | 11/71 | TC | | 1 | 35.3 |
| F | | bivalent-16)/(| | | | Tb | | | 34 |
| G | (-15-16)/(Tde | | N/A | N/Á | N/A | -1 | | | /A |
| Remark: a) W | ith the water fl | ow rate as de | etermine | ed at the | standard | rating co | ondition | s given in l | EN14511- |
| | nditions, the ca | <u> </u> | | the power | er is 2.23 | 3kW, the | COP is | s 5.13kW/k | W. |
| 2.Tested dat | ta/correction | data(Avera | age): | | | | | | |
| General test | Unit | A(-7)/W34 | A2/ | W30 | A7/W2 | 7 A12 | 2/W24 | A(- | A(- |
| conditions/ | | (88%) | (54 | 4%) | (35%) |) (1 | 5%) | 10)/W35. | 7)/W34 |
| Part-Load | | | | | | | | 3 | (88%) |
| | | | | | | | | (100%) | |
| | | Α | | В | С | | D | Е | F |
| Data collection | hh: min:sec | 3:00:00 | 1:1 | 0:00 | 1:10:0 | 0 1:1 | 0:00 | 3:00:00 | 3:00:00 |
| period | | | | | | | | | |
| The heat | | Yes | ľ | No | No | | No | Yes | Yes |
| pump defrosts | | | | | | | | | |
| Complete | | 1 | | 0 | 0 | | 0 | 1 | 1 |
| Cycles | | ' | | O | O | | O | ' | ' |
| Barometric | kPa | 101.02 | 10 | 1.02 | 101.02 | 2 10 | 1.02 | 101.02 | 101.02 |
| pressure | KF a | 101.02 | 10 | 1.02 | 101.02 | 2 10 | 1.02 | 101.02 | 101.02 |
| Voltage | V | 401.0 | 39 | 9.4 | 400.3 | 3 40 | 00.4 | 400.4 | 401.0 |
| Current input | Α | 8.59 | 2 | .42 | 3.32 | 2 | 5.01 | 9.09 | 8.59 |
| of the unit | A | 0.59 | 3. | .42 | 3.32 | 3 | .01 | 9.09 | 0.59 |
| Power input | kW | 4.104 | 1 / | 451 | 1.305 | 1 | 104 | 4.216 | 4.104 |
| of the unit | NVV | | | 101 | 1.000 | | 101 | 1.210 | 1.101 |
| Test condition | | | | | | | | | |
| Inlet Water | °C | 27.58 | 26 | 6.60 | 25.10 |) 23 | 3.16 | 29.18 | 27.58 |
| temperature, DB | | | | | | | | | |
| Outlet Water | °C | 32.33* | 29 | 9.94 | 28.78 | 3 2 | 7.29 | 34.18* | 32.33* |
| temperature, DB | | | | | | | | | |

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| Appendix I | Test results | | | | | | |
|----------------------------------|-----------------------|--------|-------|-------|-------|--------|--------|
| Test condition | s outdoor unit | | | | | | |
| Air inlet temperature, DB | °C | -6.98 | 1.97 | 7.03 | 12.01 | -9.95 | -6.98 |
| Air inlet temperature, WB | °C | -8.14 | 1.01 | 6.00 | 11.00 | -11.07 | -8.14 |
| Summary of the | ne results | | | | | | |
| Total heating capacity | kW | 11.125 | 7.095 | 8.543 | 9.593 | 11.629 | 11.125 |
| Effective power input | kW | 4.142 | 1.489 | 1.343 | 1.142 | 4.254 | 4.142 |
| Coefficient of performance (COP) | | 2.69 | 4.77 | 6.36 | 8.40 | 2.73 | 2.69 |
| Compressor frequency | Hz | 78 | 33 | 33 | 33 | 78 | 78 |
| Water flow | m³/h | 2.00 | 2.00 | 2.00 | 2.00 | 2.00 | 2.00 |

Remark: * In part condition, outlet temperature data is recorded by a full average complete cycle's data.

| | | • | • / | |
|--------------|--------|---|----------|-----|
| Tdesignh(°C) | -10 | | Tbiv(°C) | -7 |
| | | | | |
| Pdesignh(kW | 12.577 | | TOL(°C) | -10 |
|) | | | | |

Test result A, B, C, D, E, F conditions:

| Tost result A | ι, ο, ο, ο, ε, | i condition | 13. | | | |
|---------------|----------------|-------------------|--------------------------------|------|------|------------------|
| Condition | Part load | Measured capacity | COP at measured capacity | Cdh | CR | COP at part load |
| E | 12.577 | 11.629 | 2.73 | 0.90 | 1.00 | 2.73 |
| F | 11.125 | 11.125 | 2.69 | 0.90 | 1.00 | 2.69 |
| А | 11.125 | 11.125 | 2.69 | 0.90 | 1.00 | 2.69 |
| В | 6.772 | 7.095 | 4.77 | 0.90 | 0.95 | 4.77 |
| С | 4.353 | 8.543 | 6.36 | 0.90 | 0.51 | 5.80 |
| D | 1.935 | 9.593 | 8.40 | 0.90 | 0.20 | 6.02 |
| CR: part load | divided by cap | acity; | | - | | |

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| Electric power consumptions | Unit | Value |
|--|------|-------|
| Thermostat-off mode [P _{TO}] | kW | 0.018 |
| Standby mode [P _{SB}] | kW | 0.017 |
| Crankcase heater [P _{CK}] | kW | 0.034 |
| Off mode [P _{OFF}] | kW | 0.017 |

| Conclusions: | Unit | Value |
|--|----------|-------|
| SCOPon: | kWh/kWh | 4.60 |
| SCOP: | kWh/kWh | 4.59 |
| Q _H : | kWh/year | 25983 |
| Q _{HE} : | kWh/year | 5658 |
| $\eta_{s,h}$ | % | 180.7 |
| Seasonal space heating energy efficiency classes: (According (EU) No 811/2013 Table 2) | | A+++ |

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| Appendix | | | | | | | | | |
|--|---|---------------------------------|-----------------|-------------|----------------|---------------|--------------|--------------------------------|------------------------|
| Table 2. | Heating mode(Medium temperature application): | | | | | | | ı |) |
| Model | MONOBLOCI | K TF22EVI R | 32 CT 4 | 400V | | | | 1 | |
| Product type | Air to Water | Heating season | V | Averag e | | Warmer | | Colder | |
| 1. Test cond | litions: | | | | | | | | |
| | | Part Loa | d Ratio | 1 | | Outdoo | r heat | Indoo | r heat |
| io | | in ⁹ | _ | | | excha | | | anger |
| Condition | Form | nula | Α | W | С | Inlet dry | | | let water |
| Cor | | | | | | bul temper | rature | temperat | ures (°C) |
| А | (-7-16)/(Tdesi | | 88 | N/A | N/A | -7(- | | | 52 |
| В | (+2-16)/ (Tde: | | 54 | N/A | N/A | 2(1 | | | 42 |
| С | (+7-16)/(Tdes | | 35 | N/A | N/A | 7(6 | , | | 36 |
| D E | (+12-16)/(Tde | | 15 | N/A | N/A | 12(<i>1</i> | | | 30 |
| F | | (TOL-16)/ (To pivalent-16)/(| | | | Tb | | | 55.3 52 |
| Ğ | (-15-16)/(Tde | | N/A | N/A | N/A | -1: | | | <u> </u> |
| Remark: a) W 2 at 47/55 cor | ith the water flo | ow rate as de | etermine | ed at the | standard | | | | |
| | ta/correction | data(Avera | age): | | | | | | |
| General test conditions/ Part-Load | Unit | A(-7)/W52 (88%) | | W42 4%) | A7/W3 (35%) | | 2/W30 5%) | A(- 10)/W55. 3 (100%) | A(- 7)/W52 (88%) |
| | | А | | В | С | | D | Е | F |
| Data collection period | hh: min:sec | 3:00:00 | 1:1 | 0:00 | 1:10:0 | 0 1:1 | 0:00 | 3:00:00 | 3:00:00 |
| The heat pump defrosts | | Yes | ١ | No | No | | No | Yes | Yes |
| Complete Cycles | | 1 | | 0 | 0 | | 0 | 2 | 1 |
| Barometric pressure | kPa | 101.02 | 10 ⁻ | 1.02 | 101.02 | 2 10 | 1.02 | 101.02 | 101.02 |
| Voltage | V | 400.7 | 40 | 0.1 | 400.7 | 40 | 00.5 | 399.7 | 400.7 |
| Current input of the unit | А | 10.85 | 5. | .23 | 4.40 | 3 | .84 | 12.62 | 10.85 |
| Power input of the unit | kW | 5.127 | 2.0 | 076 | 1.640 | 1. | 405 | 5.874 | 5.127 |
| Test condition | s indoor unit | • | | | | | | | |
| Inlet Water temperature, DB | °C | 44.71 | 38 | 3.31 | 33.74 | 28 | 3.97 | 47.60 | 44.71 |
| Outlet Water | °C | 50.54* | 41 | .99 | 37.62 | 2 33 | 3.40 | 53.59* | 50.54* |

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DB

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| Appendix I | Test results | | | | | | |
|--|----------------------|--------|-------|-------|-------|--------|--------|
| Test condition | s outdoor uni | t | | | | | |
| Air inlet temperature, DB | °C | -6.83 | 2.00 | 7.00 | 12.04 | -9.91 | -6.83 |
| Air inlet temperature, WB | °C | -7.91 | 1.01 | 6.00 | 11.01 | -10.89 | -7.91 |
| Summary of the | ne results | | | | | | |
| Total heating capacity | kW | 11.961 | 7.573 | 7.995 | 9.147 | 12.264 | 11.961 |
| Effective power input | kW | 5.169 | 2.118 | 1.682 | 1.447 | 5.915 | 5.169 |
| Coefficient of performance (COP) | | 2.31 | 3.58 | 4.75 | 6.32 | 2.07 | 2.31 |
| Compressor frequency | Hz | 58 | 33 | 30 | 30 | 78 | 58 |
| Water flow | m³/h | 1.78 | 1.78 | 1.78 | 1.78 | 1.78 | 1.78 |

Remark: * In part condition, outlet temperature data is recorded by a full average complete cycle's data.

| | | • | - | |
|--------------|--------|---|--|-----|
| Tdesignh(°C) | -10 | | Tbiv(°C) | -7 |
| | | | | |
| Pdesignh(kW | 13.521 | | TOL(°C) | -10 |
|) | | | | |

Test result A, B, C, D, E, F conditions:

| Condition | Part load | Measured capacity | COP at measured capacity | Cdh | CR | COP at part load |
|------------------|----------------|-------------------|--------------------------------|------|------|------------------|
| Е | 13.521 | 12.264 | 2.07 | 0.90 | 1.00 | 2.07 |
| F | 11.961 | 11.961 | 2.31 | 0.90 | 1.00 | 2.31 |
| А | 11.961 | 11.961 | 2.31 | 0.90 | 1.00 | 2.31 |
| В | 7.280 | 7.573 | 3.58 | 0.90 | 0.96 | 3.58 |
| С | 4.680 | 7.995 | 4.75 | 0.90 | 0.59 | 4.44 |
| D | 2.080 | 9.147 | 6.32 | 0.90 | 0.23 | 4.72 |
| CR: part load of | divided by cap | acity; | | | | |

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| Electric power consumptions | Unit | Value |
|--|------|-------|
| Thermostat-off mode [P _{TO}] | kW | 0.018 |
| Standby mode [P _{SB}] | kW | 0.017 |
| Crankcase heater [P _{CK}] | kW | 0.034 |
| Off mode [P _{OFF}] | kW | 0.017 |

| Conclusions: | Unit | Value |
|--|----------|-------|
| SCOPon: | kWh/kWh | 3.56 |
| SCOP: | kWh/kWh | 3.56 |
| Q _H : | kWh/year | 27934 |
| Q _{HE} : | kWh/year | 7849 |
| $\eta_{s,h}$ | % | 139.4 |
| Seasonal space heating energy efficiency classes: (According (EU) No 811/2013 Table 1) | | A++ |

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| MONOBLOCK TF22 | | | | |
|------------------------------------|--|--|---|--|
| | 2EVI R32 CT 400V | | | |
| Product type : | | | Air to Water | |
| Outdoor heat excha | nger, Air temperature [| DB/WB (°C): | 7.0 / 6.0 | |
| Indoor heat exchang | ger, Water inlet/outlet t | emperature (°C): | 30.0 / 35.0 | |
| Voltage (V): | | | 400 | |
| Frequency (Hz): | | | 50 | |
| Working condition of | Class A | | | |
| Acoustical environm | Hemi-anechoic room | | | |
| Windshield type: | Sponge | | | |
| Measured position a | 14 | | | |
| Water flow (m³/h): | | 2.00 | | |
| ured quantity | L _{WA,indoors} (dB(A)) | L _{WA,outdoors} (dB(A)) | Remark | |
| ure level `L _{p(ST)} **** | | 53 | | |
| t distance d * | | 1.0m | | |
| r level L _{wA} **** | | 68 | | |
| r | Outdoor heat exchange Voltage (V): Frequency (Hz): Working condition of Acoustical environme Windshield type: Measured position at Water flow (m³/h): Fured quantity Fure level `Lp(ST)**** It distance d * Televel LwA**** | Outdoor heat exchanger, Air temperature I Indoor heat exchanger, Water inlet/outlet to Voltage (V): Frequency (Hz): Working condition class: Acoustical environment: Windshield type: Measured position amount: Water flow (m³/h): Sured quantity LwA,indoors (dB(A)) ure level `Lp(ST)**** It distance d * | Outdoor heat exchanger, Air temperature DB/WB (°C): Indoor heat exchanger, Water inlet/outlet temperature (°C): Voltage (V): Frequency (Hz): Working condition class: Acoustical environment: Windshield type: Measured position amount: Water flow (m³/h): Fured quantity LwA,indoors (dB(A)) LwA,outdoors (dB(A)) Lwa,outdoors (dB(A)) Lwa (distance d* 1.0m) r level LwA**** 68 | |

Setting of controls: according to user manual.

Duct connection:--

Rounding to: *) 1 decimal places; **) 2 decimal places; ***) 3 decimal places; ****) nearest integer

Fan speed: 590 r/min, compressor frequency: 50Hz.

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| Table 3b. | Sound power level application) | measurement(Mediu | m temperature | Р | | |
|---|--------------------------------|---------------------------------|----------------------------------|--------------------|--|--|
| Model | MONOBLOCK TF22 | 2EVI R32 CT 400V | | l | | |
| | Product type : | | | Air to Water | | |
| | Outdoor heat excha | nger, Air temperature I | DB/WB (°C): | 7.0 / 6.0 | | |
| | Indoor heat exchang | ger, Water inlet/outlet t | emperature (°C): | 47.0 / 55.0 400 | | |
| | Voltage (V): | | | | | |
| | Frequency (Hz): | Frequency (Hz): | | | | |
| | Working condition c | Class A | | | | |
| | Acoustical environm | Hemi-anechoic room | | | | |
| | Windshield type : | Sponge | | | | |
| | Measured position a | 14 | | | | |
| Water flow (m³/h): | | | | 1.78 | | |
| Measured quantity | | L _{WA,indoors} (dB(A)) | L _{WA,outdoors} (dB(A)) | Remark | | |
| Sound pressure level `L _{p(ST)} **** | | | 51 | | | |
| Measureme | nt distance d * | | 1.0m | | | |
| Sound powe | er level L _{wA} **** | | 67 | | | |

Setting of controls: according to user manual.

Duct connection:--

Rounding to: *) 1 decimal places; **) 2 decimal places; ***) 3 decimal places; ****) nearest integer Fan speed: 490 r/min, compressor frequency: 58Hz.

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| Table 4. | Clause 4 of | EN 14511-4: | 2022 | | Р |
|------------------|------------------------------------|---|---|---|------------------|
| Model | MONOBLO | CK TF22EVI | R32 CT 400 | V | |
| Customer Code | Execution Date [dd- mm-yyyy] | Testing item | Standard Reference | Comment | Test Response |
| TEST 1 | 07-05-2023 | STARTING TEST | EN14511- 4:2022, § 4.2.1.2 Table 3 | The "lower" starting operating conditions declared by the manufacturer for the heating mode- i.e. Tair=-25.08°C, T out water 14.89°C, Flow rate 1.60m³/h have been set and obtained. At those conditions, the machine was switched on. It started without any problem and worked for 30 minutes without showing any warning or allarm. During the test the machine operated in automode. No damage was recorded on the machine during and after the test. | Passed |
| TEST 2 | 07-05-2023 | OPERATIN G TEST | EN14511- 4:2022, § 4.2.1.2 Table 3 | From the machine "lower" starting conditions - i.e the machine was brought to the lower operating conditions declared by the manufacturer for the heating mode- i.e. Tair=-25.00°C, T out water 56.32°C, Flow rate 1.60m³/h. Once these conditions were obtained, the machine was let operate for over 1 hour in automode. During the test, no waring or alarm were showed. No damage was recorded on the machine during and after the test. | Passed |
| TEST 3 | 07-05-2023 | SHUTTING OFF WATER FLOW | EN14511- 4:2022, § 4.5 | The water flow rate was shutted off through manual and automatic valves of the test rig. The machine switched off and only the flow switch Protection appeared on the user interface of indoor unit. Perform error reset operation, once the water flow rate was restored, the machine restarted automatically and worked for 30 minutes normally. No damage was recorded on the machine during and after the test. | Passed |
| TEST 4 | 07-05-2023 | SHUTTING OFF AIR FLOW | EN14511- 4:2022, § 4.5 | The air flow rate was shutted off through a plastic sheet and a panel. The machine never turned off. It continued to operate with continuous frosting and defrosting cycles. After more than half an hour, the air flow rate was restored and the machine started to operate normally. During the test, no waring or alarm were showed. No damage was recorded on the machine during and after the test. | Passed |
| TEST 5 | 07-05-2023 | COMPLET E POWER SUPPLY FAILURE | EN14511- 4:2022, § 4.6 | The power supply was cut off for about 10 seconds. The unit restarted automatically within about 3 minutes after the power supply was reactivated. | Passed |

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TÜV SÜD Certification and Testing (China) Co., Ltd. Guangzhou Branch, TÜV SÜD Group

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Appendix II Marking plate

Nameplate

Model: MONOBLOCK TF22EVI R32 CT 400V

| ThermoFLUX | | |
|---|---|--|
| EVI DC Inverter topic | otna pumpa zrak - voda | |
| _ | r Source Heat Pumps | |
| Model | MONOBLOCK TF22EVI R32 CT 400V | |
| Napajanje | 380-420V 3N~/50Hz | |
| Power Supply | 300-420 314-730112 | |
| Kapacitet grijanja Min./Max. | 10.12/22kW | |
| Heating Capacity Min./Max. | | |
| Potrošnja el. energije - grijanje | 1.74/4.73kW | |
| Heating Input Power Min./Max. | | |
| Kapacitet hlađenja Min./Max. Cooling Capacity Min./Max. | 7.29/15.84kW | |
| Potrošnja el. energije - hlađenje | | |
| Cooling Input Power Min./Max. | 1.91/6.04kW | |
| Prosječna potrošnja/Jačina struje | | |
| Rated. Input Power/Current | 6.9kW/14.5A | |
| Max. temperatura polaza vode | 55℃ | |
| Max. Water Outlet Temperature | 55°C | |
| Protok | 3.8m³/h | |
| Water Flow | 3.6111 /11 | |
| Rashladno sredstvo / težina | R32/2800g | |
| Refrigerant/Weight | 75 | |
| Niski i Visoki radni pritisak freona | 1.5/4.4MPa | |
| Low/High side operation pressure | | |
| Max. dozvoljeni pritisak freona | 4.4MPa | |
| Maximum allowable pressure Max. pritisak vode | | |
| Max Water Pressure | 1.0MPa | |
| Klasa otpornosti na strujni udar | | |
| Electric Shock Proof Grade | I | |
| Klasa vodootpornosti | | |
| WaterProof Level | IPX4 | |
| Pad pritiska na vodenoj strani | 25kPa | |
| Water Pressure Drop | 25KPa | |
| Hidraulički priključak | 1" | |
| Water Pipe Connection | · | |
| Netto težina | 124kg | |
| Net Weight | | |
| Datum:/Serijski broj: | | |
| Date: /NO.: | See bar code enja sustava CO2: 1,89 tona | |
| | | |
| | t charge weight: 1.89 ton | |
| | FLUX d.o.o. 5, 70101 Jajce C E | |
| | Hercegovina | |
| www.the | ermoflux.ba | |

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Appendix III photo documentaiton

| Details of: | Overall view |
|-------------|--|
| View: | |
| ☐ General | |
| □ Front | |
| □ Rear | |
| □ Right | |
| □ Left | |
| □ Тор | |
| □ Bottom | |
| | The state of the s |
| | |

| Details of: | Compressor |
|-------------|--|
| View: | |
| ☐ General | Panasonic 9VD420ZAA2J C € 0035 ← |
| ☐ Front | 9VD420ZAA2J C € 0035 A Sell All 280V R32 R32 R32 R32 R32 R32 R32 R32 |
| □ Rear | WARNIX Made in China 7975144 |
| □ Right | Safety of Electric Shock Safety the equipment. Disconnect work power before work |
| □ Left | Let protective rossies |
| □ Тор | |
| □ Bottom | TS: -35°C + 115°C Manage |

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| General WOLONG | | Fan Motor | ails of: | tails |
|---|---|--|----------|-------|
| Rear Right Left Rear | 7 | | | |
| Rear Right Right Right Right Right Rolls Rolls | 1 | WOLONG THE SHEET WAN OCPASS TO | Front | Fı |
| □ Right □ Left □ Left | | ZWB278D04A(1821300) DC310V (BU) FG ROHS 8 | Rear | R |
| Left WOLONG ELECTRIC GROUP CO.,LTD. | | NOTATION IP24 E级 (BK) GND 学生学子 | Right | R |
| | | 野友电气製动集団服份有限公司 WOLONG ELECTRIC GROUP CO.,LTD. | Left | Le |
| □ Top | | | Тор | To |
| □ Bottom | | | Bottom | В |

| Details of: Main Control Board | |
|--|--|
| View: General Rear Right Top Bottom Main Control Board | |

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Appendix IV Construction data form

| Model: MONOBLOCK TF22EVI R32 CT 400V | | | | | |
|--------------------------------------|-----------------|--|--|--|--|
| Part | | Technical data | | | |
| 1. Compressor | | | | | |
| | Manufacture: | Panasonic Wanbao Appliances Compressor | | | |
| | | (Guangzhou) Co., Ltd | | | |
| | Type: | 9VD420ZAA2J | | | |
| | Rated capacity: | 4390W | | | |
| | Serial-number: | F0001563 | | | |
| | Specification: | DC280V; R32 | | | |
| 2. Condenser | | | | | |
| | Manufacture: | JIANGSU BAODE HEAT EXCHANGER EQUIPMENT CO.,LTD. | | | |
| | Type: | 61-D-40-2M-2L | | | |
| | Heat exchanger: | Plate heat exchanger | | | |
| | Dimension (mm): | 542(L)mmX126(H)mmX108(D)mm | | | |
| 3. Evaporator | | | | | |
| | Manufacture: | Guangzhou Aotai Refrigeration Equipment Co.,Ltd. | | | |
| | Type: | 05KA-CP-01 | | | |
| | Heat exchanger: | Finned-coil heat exchanger | | | |
| | Dimension (mm): | 660(L)mmX1300(H)mmX345(D)mm | | | |
| 4. Fan motor | | | | | |
| | Manufacture: | Wolong Electric Group Co., Ltd | | | |
| | Туре: | ZWB278D04A | | | |
| | Fan type: | 3 blade | | | |
| | Specification: | DC310V; 102W | | | |
| 5. Main control board | | | | | |
| | Manufacture: | CAREL | | | |
| | Type: | UP3A02200T3S0 | | | |
| | Specification: | 220-240V; 50Hz | | | |

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Appendix V Equipment List

| No. | Туре | Manufacture | Model | Equipment ID | Calibration Due Date |
|-----|--|--------------------|-------------------|--------------|-------------------------|
| 1 | Heat pump energy efficiency testing system | PINXIN | 10HP | 2017J00001 | 2023-11-24 |
| 2 | Electromagnetic flowmeter | KROHNE | OPTIFLUX4100 C | H17221264 | 2023-12-21 |
| 3 | Anechoic rooms (hemi-anechoic rooms) | Guangzhou Kinte | - | NC-036-2 | 2023-10-07 |
| 4 | AC source Supply | YANGHONG | YF-3600 | VGDS-0637 | 2023-11-07 |
| 5 | 6 channel data logger | _ | PXI-1033 | VGDY-0257 | 2024-05-20 |
| 6 | PULSE system | B & K | 3660C | VGDY-0184 | 2024-04-12 |
| 7 | Calibrator | B & K | 4231 | HJ-000095 | 2024-06-30 |
| 8 | Long steel tape | _ | 5m | HJ-000150 | 2024-01-04 |
| 9 | Temperature measurement system | _ | _ | NC-036-1 | 2024-06-07 |
| 10 | Atmospheric pressure meter | _ | _ | HJ-000165 | 2023-11-22 |
| 11 | Constant temperature water system | B & K | _ | VGDS-0448 | 2024-04-18 |
| 12 | Windscreen | B & K | WS002-5 | _ | _ |

-- End of Report --

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