



Technical Report No.: 64.181.24.00497.01 Rev.00

Date: 2024-06-17

Client: Name: ThermoFLUX d.o.o  
Address: Bage 3, 70101 Jajce, Bosnia and Herzegovina  
Contact person: Amel Kopic

Manufacturer: Name: ThermoFLUX d.o.o  
Address: Bage 3, 70101 Jajce, Bosnia and Herzegovina

Test object: Product: DC Inverter Air Source Heat Pumps  
Model: MONOBLOCK TF18 R290 CT 220V

Trade mark: **ThermoFLUX**

Test specification:  EN 14825:2022  
 EN 12102-1:2022  
 EN 14511-3:2022  
 EN 14511-4:2022 Clause 4

Purpose of examination: Test according to the test specification  
 (EU) No 813/2013  
 EU 2016/2282:2016-11-30

Test result: The test results show that the presented product is in compliance with the above listed test specifications.

Any use for advertising purposes must be granted in writing. This technical report may only be quoted in full. This report is the result of a single examination of the object in question. It does not imply a general statement regarding the quality of products from regular production. For further details please see Testing, Certification, Validation and Verification Regulations, chapter A-3.3.

Doc No.: ITC-TTW0902.02E – Rev.15



**1 Description of the test object**

**1.1 Function**

Manufacturer's specification for intended use:

The appliance is air to water heat pump.

Manufacturer's specification for predictive use:

According to user manual

**1.2 Consideration of the foreseeable use**

- Not applicable
- Covered through the applied standard
- Covered by the following comment
- Covered by attached risk analysis

**1.3 Technical Data**

Model :	MONOBLOCK TF18 R290 CT 220V
Rated Voltage (V) :	220-240V~
Rated Frequency (Hz) :	50
Rated Power (W) :	7830
Rated Current (A) :	37.50
Protection Class :	Class I
Protection Against Moisture :	IP X4
Construction :	Stationary
Supply connection :	<input type="checkbox"/> Non detachable cord <input checked="" type="checkbox"/> Permanent connection to fixed wiring
Operation mode:	<input checked="" type="checkbox"/> Continuous operation; <input type="checkbox"/> Intermittent operation; <input type="checkbox"/> Short time operation;
Refrigerant/charge (kg) :	R290 / 1.80kg
Declared parameters :	<input checked="" type="checkbox"/> Average <input type="checkbox"/> Warmer <input type="checkbox"/> Colder
Sound power level dB(A) :	N/A
Series No :	KAL092210600500116

Doc No.: ITC-TTW0902.02E – Rev.15

## 2 Order

### 2.1 Date of Purchase Order, Customer's Reference

Date of Purchase Order: 2023-08-31, 2024-06-17

Customer's Reference: ThermoFLUX d.o.o

### 2.2 Test Sample(s)

• Reception date(s): 2023-08-31

• Location(s) of reception:

For Energy test:

Guangzhou Customs District Technology Center  
(CNAS accredited laboratory with Registration No.CNAS L2322)

Address: No.3, Desheng East Road, Daliang, Shunde District, Foshan, Guangdong, China

For Noise tests:

CVC Testing Technology Co., Ltd.  
(CNAS accredited laboratory with Registration No.CNAS L0095)

Address: No.3, Tiantai Yilu, Kaitai Avenue, Science City, Guangzhou, Guangdong, China

• Condition of test sample(s): completed and can be normal operation

### 2.3 Date(s) of Testing

2023-08-31 to 2023-10-30

### 2.4 Location(s) of Testing

Same as 2.2

### 2.5 Points of Non-compliance or Exceptions of the Test Procedure

N/A

## 3 Test Results

Decision rule according to ILAC-G8:09/2019 clause 4.2.1 Binary statement for simple acceptance rule or IEC Guide 115:2023, clause 4.3 Simple acceptance was applied.

Decision rule according to customer's requirements was applied. It is:

Decision rule according to ILAC-G8:09/2019 clause 4.2.2 Binary statement with guard band - guard band length = 95 % extended measurement uncertainty, was applied.

Decision rule (based on ILAC-G8:09/2019 clause 4.2.3 Non-binary statement with guard band, guard band length = 95 % extended measurement uncertainty) for an upper specification limit (A lower limit or specification with an up-per and a lower limit is treated similarly.):

• Compliance with the requirement: If a specification limit is not breached by a measurement result plus the expanded uncertainty with a 95% coverage probability, then compliance with the specification will be stated (e. g. Pass).

• Non-compliance with the requirement: If a specification limit is exceeded by the measurement result minus the expanded uncertainty with a 95% coverage probability, then non-compliance with the specification will be stated (e. g. Fail).

• Inconclusive result: If a measurement result plus/minus the expanded uncertainty with a 95 % coverage probability overlaps the limit it will be stated that it is not possible to state compliance or non-compliance.

There are no statements to conformity or no results with measurand stated in this report, no decision rule has been applied.



3.1 Positive Test Results

See Appendix I

4 Remarks

4.1 General

The user manual has been examined according to the minimum requirements described in the product standard. The manufacturer is responsible for the accuracy of further particulars as well as of the composition and layout.

4.2 When the product is placed on the market, it must be accompanied with safety Instructions written in official language of the country. The instructions shall give information regarding safe operation, installation and maintenance.

5 Documentation

- Appendix I: Test results
- Appendix II: Marking plate
- Appendix III: photo documentation
- Appendix IV: Construction data form
- Appendix V: Test equipment list

6 Test History

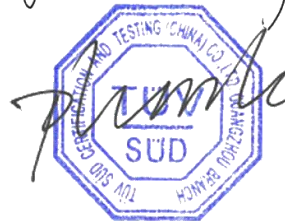
- 1) These appliances are Air To Water Heat Pump Unit, each one including a whole compression type refrigerant circuit to heat water in another circuit. These appliances were for cooling and heating water function, this report only for heating capacity test.
- 2) The main power is supplied by a 3-pole supply cord connecting to fixed wiring.
- 3) Water enthalpy method was adopted in this report.
- 4) Standby mode power, off mode power and thermostat-off mode power were tested according to clause 12 of standard EN 14825:2022.
- 5) This test report 64.181.24.00497.01 Rev.00, dated 2024-06-17 bases on original test report 64.181.23.03117.01 Rev.00, dated 2023-11-07 to include the following changes and/or additions, which were considered technical modifications:
  - a) Changing report holder name and address, manufacturer name and address, trademark and model name.
  - b) After evaluating, no additional test was needed.

Doc No.: ITC-TTW0902.02E – Rev. 15

TÜV SÜD Certification and Testing (China) Co., Ltd. Guangzhou Branch  
TÜV SÜD Group

Tested by: William Liang, Project Handler  
*printed name, function & signature*

Approved by: Plum Li, Designated Reviewer  
*printed name, function & signature*





Appendix I Test results

Table 1.	Heating mode (Low temperature application):						P	
Model	MONOBLOCK TF18 R290 CT 220V							
Product type	Air to Water	Heating season	<input checked="" type="checkbox"/>	Average	<input type="checkbox"/>	Warmer	<input type="checkbox"/>	Colder
<b>1. Test conditions:</b>								
Condition	Part Load Ratio in %		Outdoor heat exchanger		Indoor heat exchanger			
	Formula	Average climates	Inlet dry (wet) bulb temperature (°C)		Inlet/outlet water temperatures (°C)			
A	$(-7-16)/(T_{designh-16})$	88	-7(-8)		a / 34			
B	$(+2-16)/(T_{designh-16})$	54	2(1)		a / 30			
C	$(+7-16)/(T_{designh-16})$	35	7(6)		a / 27			
D	$(+12-16)/(T_{designh-16})$	15	12(11)		a / 24			
E	$(TOL-16)/(T_{designh-16})$		TOL		a / 35.3			
F	$(T_{bivalent-16})/(T_{designh-16})$		T <sub>biv</sub>		a / 34			
G	$(-15-16)/(T_{designh-16})$	N/A	-15		N/A			
Remark: a) With the water flow rate as determined at the standard rating conditions given in EN14511-2 at 30/35 conditions, the capacity is 12.636kW, the power is 2.688kW, the COP is 4.70kW/kW.								
<b>2. Tested data/correction data(Average):</b>								
General test conditions/ Part-Load	Unit	A(-7)/W34 (88%)	A2/W30 (54%)	A7/W27 (35%)	A12/W24 (15%)	A(-10)/ W35.3 (100%)	A(-7)/W34 (88%)	
	--	A	B	C	D	E	F	
Data collection period	hh: min:sec	3:00:00	1:10:00	1:10:00	1:10:00	1:10:00	3:00:00	
The heat pump defrosts	--	Yes	No	No	No	No	Yes	
<b>Electrical Properties</b>								
Voltage	V	229.7	229.6	230.8	230.9	229.1	229.7	
Current input of the unit	A	17.61	6.19	4.73	4.24	20.14	17.61	
Power input of the unit	kW	4.015	1.372	1.033	0.919	4.575	4.015	
Compressor frequency	Hz	85	35	30	30	85	85	

Doc No.: ITC-TTW0902.02E – Rev.15

Appendix I Test results

Test conditions User Side							
Water flow	m <sup>3</sup> /h	2.20	2.20	2.20	2.20	2.20	2.20
Inlet Water temperature	°C	29.49	27.40	25.34	23.20	30.65	29.49
Outlet Water temperature	°C	33.72*	29.99	28.12	26.35	35.21	33.72*
Test conditions Source Side							
Barometric pressure	kPa	101.02	101.01	101.01	101.02	101.01	101.02
Air inlet temperature, DB	°C	-6.95	2.02	7.00	12.00	-10.00	-6.95
Air inlet temperature, WB	°C	-7.87	1.00	6.01	10.99	-11.08	-7.87
Summary of the results							
Total heating capacity	kW	10.765	6.594	7.070	8.021	11.560	10.765
Effective power input	kW	3.999	1.355	1.017	0.903	4.558	3.999
Coefficient of performance (COP)	kW/kW	2.69	4.87	6.95	8.89	2.54	2.69
Remark: * In part condition, outlet temperature data is recorded by the full average complete cycle's data.							

Electric power consumptions	Unit	Value
Thermostat-off mode [P <sub>TO</sub> ]	kW	0.026
Standby mode [P <sub>SB</sub> ]	kW	0.015
Crankcase heater [P <sub>CK</sub> ]	kW	0.038
Off mode [P <sub>OFF</sub> ]	kW	0.015

Doc No.: ITC-TTW0902.02E – Rev. 15



Appendix I Test results

3.Calculation/conclusion for SCOP:						
Tdesignh(°C):	-10	Tbiv(°C) :	-7			
Pdesignh(kW):	12.169	TOL(°C) :	-10			
Test result A, B, C, D, E, F conditions:						
Condition	Part load	Measured capacity	Measured COP	Cdh	CR	COP at part load
E	12.169	11.560	2.54	0.90	1.00	2.54
F	10.765	10.765	2.69	0.90	1.00	2.69
A	10.765	10.765	2.69	0.90	1.00	2.69
B	6.552	6.594	4.87	0.90	0.99	4.87
C	4.212	7.070	6.95	0.90	0.60	6.51
D	1.872	8.021	8.89	0.90	0.23	6.69
CR: part load divided by capacity;						

Conclusions:	Unit	Value
SCOPon:	kWh/kWh	4.81
SCOP:	kWh/kWh	4.80
QH:	kWh/year	25140
QHE:	kWh/year	5240
$\eta_{s,h}$	%	188.9
Seasonal space heating energy efficiency classes: (According (EU) No 811/2013 Table 2)	--	A+++

Doc No.: ITC-TTW0902.02E – Rev.15

Appendix I Test results

Table 2.	Heating mode (Medium temperature application):						P	
Model	MONOBLOCK TF18 R290 CT 220V							
Product type	Air to Water	Heating season	<input checked="" type="checkbox"/>	Average	<input type="checkbox"/>	Warmer	<input type="checkbox"/>	Colder
<b>1. Test conditions:</b>								
Condition	Part Load Ratio in %		Outdoor heat exchanger		Indoor heat exchanger			
	Formula	Average climates	Inlet dry (wet) bulb temperature (°C)		Inlet/outlet water temperatures (°C)			
A	$(-7-16)/(T_{designh-16})$	88	-7(-8)		a / 52			
B	$(+2-16)/(T_{designh-16})$	54	2(1)		a / 42			
C	$(+7-16)/(T_{designh-16})$	35	7(6)		a / 36			
D	$(+12-16)/(T_{designh-16})$	15	12(11)		a / 30			
E	$(TOL-16)/(T_{designh-16})$		TOL		a / 55.3			
F	$(T_{bivalent-16})/(T_{designh-16})$		T <sub>biv</sub>		a / 52			
G	$(-15-16)/(T_{designh-16})$	N/A	-15		N/A			
Remark: a) With the water flow rate as determined at the standard rating conditions given in EN14511-2 at 47/55 conditions, the capacity is 11.465kW, the power is 3.690kW, the COP is 3.11kW/kW.								
<b>2. Tested data/correction data(Average):</b>								
General test conditions/ Part-Load	Unit	A(-7)/W52 (88%)	A2/W42 (54%)	A7/W36 (35%)	A12/W30 (15%)	A(-10)/W55.3 (100%)	A(-7)/W52 (88%)	
	--	A	B	C	D	E	F	
Data collection period	hh: min:sec	3:00:00	1:10:00	1:10:00	1:10:00	3:00:00	3:00:00	
The heat pump defrosts	--	Yes	No	No	No	Yes	Yes	
<b>Electrical Properties</b>								
Voltage	V	229.3	230.4	230.7	230.8	229.3	229.3	
Current input of the unit	A	21.62	7.48	5.84	5.21	21.97	21.62	
Power input of the unit	kW	4.920	1.683	1.299	1.150	4.997	4.920	
Compressor frequency	Hz	85	35	30	30	85	85	

Doc No.: ITC-TTW0902.02E – Rev.15





Appendix I Test results

Test conditions User Side							
Water flow	m³/h	1.25	1.25	1.25	1.25	1.25	1.25
Inlet Water temperature	°C	44.42	37.51	33.25	28.69	47.30	44.42
Outlet Water temperature	°C	51.69*	41.94	37.81	33.93	54.36*	51.69*
Test conditions Source Side							
Barometric pressure	kPa	99.85	99.85	99.85	99.80	99.75	99.85
Air inlet temperature, DB	°C	-7.01	2.00	7.00	12.00	-9.97	-7.01
Air inlet temperature, WB	°C	-8.11	1.03	6.01	10.98	-10.96	-8.11
Summary of the results							
Total heating capacity	kW	10.430	6.366	6.583	7.570	10.125	10.430
Effective power input	kW	4.917	1.679	1.295	1.146	4.993	4.917
Coefficient of performance (COP)	kW/kW	2.12	3.79	5.08	6.60	2.03	2.12
Remark: * In part condition, outlet temperature data is recorded by the full average complete cycle's data.							

Electric power consumptions	Unit	Value
Thermostat-off mode [P <sub>TO</sub> ]	kW	0.026
Standby mode [P <sub>SB</sub> ]	kW	0.015
Crankcase heater [P <sub>CK</sub> ]	kW	0.038
Off mode [P <sub>OFF</sub> ]	kW	0.015

Doc No.: ITC-TTW0902.02E – Rev.15

Appendix I Test results

3.Calculation/conclusion for SCOP:						
Tdesignh(°C):	-10	Tbiv(°C) :	-7			
Pdesignh(kW):	11.791	TOL(°C) :	-10			
Test result A, B, C, D, E, F conditions:						
Condition	Part load	Measured capacity	Measured COP	Cdh	CR	COP at part load
E	11.791	10.125	2.03	0.90	1.00	2.03
F	10.430	10.430	2.12	0.90	1.00	2.12
A	10.430	10.430	2.12	0.90	1.00	2.12
B	6.349	6.366	3.79	0.90	1.00	3.79
C	4.081	6.583	5.08	0.90	0.62	4.79
D	1.814	7.570	6.60	0.90	0.24	5.01
CR: part load divided by capacity;						

Conclusions:	Unit	Value
SCOPon:	kWh/kWh	3.69
SCOP:	kWh/kWh	3.68
Q <sub>H</sub> :	kWh/year	24360
Q <sub>HE</sub> :	kWh/year	6612
η <sub>s,h</sub>	%	144.4
Seasonal space heating energy efficiency classes: (According (EU) No 811/2013 Table 1)	--	A++

Doc No.: ITC-TTW0902.02E – Rev.15

Appendix I Test results

Table 3a.	Sound power level measurement (Low temperature application)		P
<b>Model</b>	MONOBLOCK TF18 R290 CT 220V		
	Product type :	Air to Water	
	Outdoor heat exchanger, Air temperature DB/WB (°C):	7.0 / 6.0	
	Indoor heat exchanger, Water inlet/outlet temperature (°C):	30.0 / 35.0	
	Voltage (V):	230	
	Frequency (Hz):	50	
	Working condition class :	Class A	
	Acoustical environment :	Hemi-anechoic room	
	Windshield type :	Sponge	
	Measured position amount :	14	
Measured quantity	L <sub>WA,indoors</sub> (dB(A))	L <sub>WA,outdoors</sub> (dB(A))	Remark
Sound pressure level $\bar{L}_{p(ST)}$ ****	--	48	--
Measurement distance d *	--	1.0m	--
Sound power level L <sub>WA</sub> ****	--	63	--
Setting of controls: according to user manual.			
Duct connection:--			
Rounding to: *) 1 decimal places; **) 2 decimal places; ***) 3 decimal places; ****) nearest integer			

Doc No.: ITC-TTW0902.02E – Rev.15

Appendix I Test results

Table 3b.	Sound power level measurement (Medium temperature application)		P
<b>Model</b>	MONOBLOCK TF18 R290 CT 220V		
	Product type :	Air to Water	
	Outdoor heat exchanger, Air temperature DB/WB (°C):	7.0 / 6.0	
	Indoor heat exchanger, Water inlet/outlet temperature (°C):	47.0 / 55.0	
	Voltage (V):	230	
	Frequency (Hz):	50	
	Working condition class :	Class A	
	Acoustical environment :	Hemi-anechoic room	
	Windshield type :	Sponge	
	Measured position amount :	14	
	<b>Measured quantity</b>	<b>L<sub>WA,indoors</sub> (dB(A))</b>	<b>L<sub>WA,outdoors</sub> (dB(A))</b>
	Sound pressure level $\bar{L}_{p(ST)}$ ****	--	48
	Measurement distance d *	--	1.0m
	Sound power level L <sub>WA</sub> ****	--	63
Setting of controls: according to user manual.			
Duct connection:--			
Rounding to: *) 1 decimal places; **) 2 decimal places; ***) 3 decimal places; ****) nearest integer			

Appendix I Test results

<b>Table 4.</b>	<b>Clause 4 of EN 14511-4:2022</b>	<b>P</b>
<b>Model:</b>	<b>MONOBLOCK TF18 R290 CT 220V</b>	
<b>TEST 1</b>	<b>STARTING TEST (§4.2.1.2 Table 3)</b>	
Requirement: The "lower" starting operating conditions declared by the manufacturer for the heating mode- i.e. T <sub>air</sub> = -25.00 °C, T in water = 8.45 °C, Flow rate 1.12 m <sup>3</sup> /h have been set and obtained. At those conditions, the machine was switched on.		
Observation/ Evaluation: It started without any problem and worked for 30 minutes without showing any warning or alarm. During the test the machine operated in auto mode. No damage was recorded on the machine during and after the test.		
Test Response: Pass		

<b>TEST 2</b>	<b>OPERATING TEST (§4.2.1.2 Table 3)</b>	
Requirement: From the machine "lower" starting conditions - i.e. - the machine was brought to the lower operating conditions declared by the manufacturer for the heating mode- i.e. T <sub>air</sub> = -25.00 °C, T in water = 50.88°C, Flow rate 1.12 m <sup>3</sup> /h. Once these conditions were obtained, the machine was let operate for over 1 hour in auto mode.		
Observation/ Evaluation: During the test, no warning or alarm were showed. No damage was recorded on the machine during and after the test.		
Test Response: Pass		




<b>TEST 3</b>	<b>SHUTTING OFF WATER FLOW (§ 4.5)</b>	
Requirement: The water flow rate was shutted off through manual and automatic valves of the test rig. The machine switched off and only the flow switch Protection appeared on the user interface of indoor unit.		
Observation/ Evaluation: Perform error reset operation, once the water flow rate was restored, the machine restarted automatically and worked for 30 minutes normally. No damage was recorded on the machine during and after the test.		
Test Response: Pass		

<b>TEST 4</b>	<b>SHUTTING OFF AIR FLOW (§ 4.5)</b>	
Requirement: The air flow rate was shutted off through a plastic sheet and a panel. The machine never turned off. It continued to operate with continuous frosting and defrosting cycles. After more than half an hour, the air flow rate was restored and the machine started to operate normally.		
Observation/ Evaluation: During the test, no warning or alarm were showed. No damage was recorded on the machine during and after the test.		
Test Response: Pass		

<b>TEST 5</b>	<b>COMPLETE POWER SUPPLY FAILURE (§ 4.6)</b>	
Requirement: The power supply was cut off for about 5 seconds.		
Observation/ Evaluation: The unit restarted automatically within about 3 minutes after the power supply was reactivated.		
Test Response: Pass		


Doc No.: ITC-TTW0902.02E – Rev.15

Appendix II Marking plate

Nameplate	
<b>Model: <u>MONOBLOCK TF18 R290 CT 220V</u></b>	
 <b>DC Inverter toplotne pumpa zrak-voda</b> <b>DC Inverter Air Source Heat Pumps</b>	
Model	MONOBLOCK TF18 R290 CT 220V
Napajanje Power Supply	220-240V~/50Hz
Kapacitet grijanja min./max. Heating Capacity min./max.	6,90 / 15,00 kW
Potrošnja el. energije - grijanje Heating Input Power min./max.	1,33 / 3,92 kWh
COP grijanje min./max. Heating COP min./max.	3,83 / 5,17
Kapacitet hlađenja min./max. Cooling Capacity min./max.	5,7 / 12,4 kW
Potrošnja el. energije - hlađenje Cooling Input Power min./max.	1,60 / 5,17 kWh
Prosječna potrošnja/Jačina struje Rated. Input Power/Current	7,83 kWh / 37,5 A
Max. temperatura polaza vode Max. Water Outlet Temperature	75°C
Max. protok cirk. pumpe Max. Water Pump Flow	6,2 m <sup>3</sup> /h
Max. dobava cirk. pumpe Max. Water Pump Head	10,5 m
Nazivni protok Rated Water Flow	3,1 m <sup>3</sup> /h
Rashladno sredstvo / težina Refrigerant/Weight	R290 / 1,8 kg
Niski i visoki radni pritisak freona Low/High side operation pressure	0,85 / 3,2 MPa
Max. dozvoljeni pritisak freona Maximum allowable pressure	3,2 MPa
Max. pritisak vode Max Water Pressure	1,0 MPa
Otpornost na udarce Shock Proof Grade	I
Klasa vodootpornosti WaterProof Level	IPX4
Pad pritiska na vodenoj strani Water Pressure Drop	25 kPa
Hidraulički priključak Water Pipe Connection	1"
Netto težina Net Weight	147 kg
Datum:/Serijski broj: Date: /NO.:	Pogledati bar code See bar code
Ekvivalentna težina punjenja sustava CO2: 0,0054 tona System CO2 aquivalent charge weight: 0,0054 ton	
*Radni uslovi grijanja: *Heating working condition: Temperatura suhog termometra 7°C, temperatura mokrog 6°C Dry bulb temperature 7°C, Wet bulb temperature 6°C Temperatura ulazne vode 30°C, temperatura izlazne vode 35°C Inlet water temperature 30°C, Outlet water temperature 35°C	
ThermoFLUX d.o.o. Bage br. 3, 70101 Jajce Bosna i Hercegovina www.thermoflux.ba	
 	

Doc No.: ITC-TTW0902.02E – Rev.15

Appendix III photo documentation


Details of:	Overall view
<p><b>View:</b></p> <p><input type="checkbox"/> General</p> <p><input type="checkbox"/> Front</p> <p><input type="checkbox"/> Rear</p> <p><input type="checkbox"/> Right</p> <p><input type="checkbox"/> Left</p> <p><input type="checkbox"/> Top</p> <p><input type="checkbox"/> Bottom</p>	


Details of:	Compressor
<p><b>View:</b></p> <p><input type="checkbox"/> General</p> <p><input type="checkbox"/> Front</p> <p><input type="checkbox"/> Rear</p> <p><input type="checkbox"/> Right</p> <p><input type="checkbox"/> Left</p> <p><input type="checkbox"/> Top</p> <p><input type="checkbox"/> Bottom</p>	

Doc No.: ITC-TTW0902.02E – Rev.15



Appendix III photo documentation


Details of:	Fan Motor
<p><b>View:</b></p> <p><input type="checkbox"/> General</p> <p><input type="checkbox"/> Front</p> <p><input type="checkbox"/> Rear</p> <p><input type="checkbox"/> Right</p> <p><input type="checkbox"/> Left</p> <p><input type="checkbox"/> Top</p> <p><input type="checkbox"/> Bottom</p>	 <p>The photograph shows a white label for a WOLONG motor. The text on the label includes: 'WOLONG 空调用无刷直流电动机' (WOLONG Air Conditioner BLDC Motor), 'ZWB278D04A(1821300) DC310V', '102W 8P 920r/min', 'IP24 E级', and '卧龙电气驱动集团股份有限公司 WOLONG ELECTRIC GROUP CO.,LTD.'. A wiring diagram shows a motor symbol 'M' with five terminals: Blue (BU) FG, Yellow (YE) Vsp, White (WH) Vcc, Black (BK) GND, and Red (RD) Vm. To the right, there is a QR code, 'Q.C.PASS RoHS', and the numbers '1821300061A205658' and 'B640312'.</p>

Details of:	Main Control Board
<p><b>View:</b></p> <p><input type="checkbox"/> General</p> <p><input type="checkbox"/> Front</p> <p><input type="checkbox"/> Rear</p> <p><input type="checkbox"/> Right</p> <p><input type="checkbox"/> Left</p> <p><input type="checkbox"/> Top</p> <p><input type="checkbox"/> Bottom</p>	 <p>The photograph shows the interior of a metal control cabinet. It features three horizontal shelves. The top shelf contains a green PCB with various electronic components and a white terminal block. The middle shelf has two large electrolytic capacitors and a terminal block. The bottom shelf contains another green PCB with components and a terminal block. Numerous colored wires are connected between the boards and terminal blocks.</p>

Doc No.: ITC-TTW0902.02E – Rev.15



Appendix III photo documentation

Details of:	Water Pump
View:	
<input type="checkbox"/> General	
<input type="checkbox"/> Front	
<input type="checkbox"/> Rear	
<input type="checkbox"/> Right	
<input type="checkbox"/> Left	
<input type="checkbox"/> Top	
<input type="checkbox"/> Bottom	

Doc No.: ITC-TTW0902.02E – Rev.15

Appendix IV Construction data form

Model: <b>MONOBLOCK TF18 R290 CT 220V</b>		
Part		Technical data
1. Compressor		
	Manufacture:	Panasonic Wanbao Appliances Compressor (Guangzhou) Co., Ltd.
	Type:	H650D7VZAAC6
	Rated capacity:	3640W
	Serial-number:	F9999998
	Specification:	DC520V; R290
2. Condenser		
	Manufacture:	Jiangsu Yuanzhuo Equipment Manufactur Co.,Ltd
	Type:	ZL62FA-40AD-CG
	Heat exchanger:	Plate heat exchanger
	Dimension(mm):	526(L)mmX119(H)mmX91(D)mm
3. Evaporator		
	Manufacture:	Guangzhou Aotai Refrigeration Equipment Co.,Ltd.
	Type:	06KH-CP-01
	Heat exchanger:	Finned-coil heat exchanger
	Dimension(mm):	660.4(L)mmX1300(H)mmX343.3(D)mm
4. Fan motor		
	Manufacture:	Wolong Electric Group Co., Ltd
	Type:	ZWB278D04A
	Fan type:	3 blade
	Specification:	DC310V; 102W
5. Main control board		
	Manufacture:	CAREL
	Type:	UP3F00200T3S04
	Specification:	220-240V~; 50Hz
6. Water pump		
	Manufacture:	GRUNDFOS
	Type:	UPM10L 25-105 130
	Specification:	230V~; 50/60Hz
*(Alternative)		
	Manufacture:	Shinhoo
	Type:	GPA25-11H
	Specification:	230V~; 50Hz

Remark: \* means the test results were not performed on the alternative components.

Doc No.: ITC-TTW0902.02E – Rev.15

**Appendix V Equipment List**

No.	Type	Manufacture	Model	Equipment ID	Calibration Due Date
1	Heat pump energy efficiency testing system	PINXIN	10HP	2017J00001	2023-11-24
2	Electromagnetic flowmeter	KROHNE	OPTIFLUX4100C	H17221264	2023-12-21
3	Anechoic rooms (hemi-anechoic rooms)	Guangzhou Kinte	-	NC-036-2	2024-10-07
4	AC source Supply	YANGHONG	YF-3600	VGDS-0637	2024-11-07
5	6 channel data logger	—	PXI-1033	VG DY-0257	2024-05-20
6	PULSE system	B & K	3660C	VG DY-0184	2024-04-12
7	Calibrator	B & K	4231	HJ-000095	2024-06-30
8	Long steel tape	—	5m	HJ-000150	2024-01-01
9	Temperature measurement system	—	—	NC-036-1	2024-06-07
10	Atmospheric pressure meter	—	—	HJ-000165	2023-11-22
11	Constant temperature water system	B & K	—	VGDS-0448	2024-04-18
12	Windscreen	B & K	WS002-5	—	—

-- End of Report --